





# J. ENNIS FABRICS LTD.

*Wholesale Distributor of Textiles and Supplies*

October 20, 2006

**Fax To: Tulmar Safety Systems**  
**Fax: 613-632-2030**  
**Attention: Sandra Nadeau**  
**Fax From: Deanna Penner**

**EDMONTON  
HEAD OFFICE**  
 12122-68 Street  
 Edmonton AB T5B 1R1  
 Canada  
 Phone: (780) 474-5721

## Certificate of Conformance

**Re: PO 11878 for Oxford 7 Black**

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:  
 As per mill documentation:

**Oxford** is in compliance with the following standards:

**Width:** Product is 58 Inches Wide.

**Roll Size:** Average Roll Length is 75 Yards.

**Weight:** Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

**Content:** 100% Nylon

**Coating:** Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

**Denier:** Yarn is 420 Denier.

**Thread Count:** Construction is 62 x 38 Threads per Square Inch

**Protective Finish:** Product is Water Repellent.

**Hydro Resist:** AATCC 127 (Suter): Average 800 mm

**Manufacture Date:** 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

**Lot Number:** 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283

2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,  
**J. Ennis Fabrics Ltd.**

*D. Penner*

Deanna Penner  
 Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135  
[www.jennisfabrics.com](http://www.jennisfabrics.com)

Français: 1-888-66-ENNIS

used For: B-67-43001-69

-73  
 -83  
 -85

TEC # 1495/10

62



## RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

**R92-30330**

Ship Date

3-Oct-08

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada


Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Main Finished Goods Location  
Buyer=Chantal Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

10/03/2008

Date





# RELEASE NOTE

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Ship To:

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1270 Aberdeen Street  
Main Finished Goods Location  
Buyer=Chantal Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No. 21999 Order Date 19-Sep-08

Customer No. CDART100

Sales Rep. Barney Bangs

Customer PO Number

PO00007202

Ship Via

Pick-Up

Packing Slip No.

30330

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

8421-106  
Dart Blade Fold Kit - Pad #7/  
Drawing No: (Ref B67-43001-69 Rev B1)  
DWG Rev: A  
Comments:  
Lot No: BATCH0000000003 Qty: 10

10 EA 10

8421-105  
Dart Blade Fold Kit - Pad #6/  
Drawing No: (Ref B57-43001-73 Rev B1)  
DWG Rev: A  
Comments:  
Lot No: BATCH0000000003 Qty: 10

10 EA 10

*Soluluz*

8421-101  
Dart Blade Fold Kit - Pad #2/  
Drawing No: (Ref B67-43001-83 Rev B1)  
DWG Rev: NR  
Comments:  
Lot No: BATCH0000000003 Qty: 20

20 EA 20

8421-102  
Dart Blade Fold Kit - Pad #3/  
Drawing No: (Ref B67-43001-85 Rev B1)  
DWG Rev: NR  
Comments:  
Lot No: BATCH0000000004 Qty: 12

12 EA 12



# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
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Tel: 613-632-1282  
Fax: 613-632-2030  
MID: CATULSAF1123HAW  
email: info@tulmar.com

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

**30330**

Ship Date

3-Oct-08

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Main Finished Goods Location  
Buyer=Chantal Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.

21999

Order Date

19-Sep-08

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00007202

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92-30330

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

8421-105

10

EA

10

Dart Blade Fold Kit - Pad #6/

Drawing No: (Ref B67-43001-73 Rev B1)

DWG Rev: A

Lot No: BATCH0000000003 Qty: 10

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Lot No: BATCH0000000004 Qty: 12

8421-101

20

EA

20

Dart Blade Fold Kit - Pad #2/

Drawing No: (Ref B67-43001-83 Rev B1)

DWG Rev: NR

Lot No: BATCH0000000003 Qty: 20

*Barney Bangs*





**ART AEROSPACE LTD**

Work Order:	41513
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Description: 20° COVER PLATE

Part Number:	PB6743001-73
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Inspection Dwg: 1, Rev: B  
PBG143001-73

Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

**X First Article**

**X Prototype**

[illegible]

Measured by:	LB
Date:	8-7-8

Audited by:	C
Date:	08/07/08

Prototype Approval:	<i>[Signature]</i>
Date:	<i>[Signature]</i>

Rev	Date	Change	Date:	A
A		New Issue	Revised by	Approved
			KJ/JLM	











## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 20 DEGREE COVER PLATE

Job Number: 41513

Part Number: PB674300173

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

02/08/09/19

(10)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

08/10/06

(10)

16.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

08/10/07

(10)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST510

08/10/07

(10)

18.0

QC21

FINAL INSPECTION/W/O RELEASE



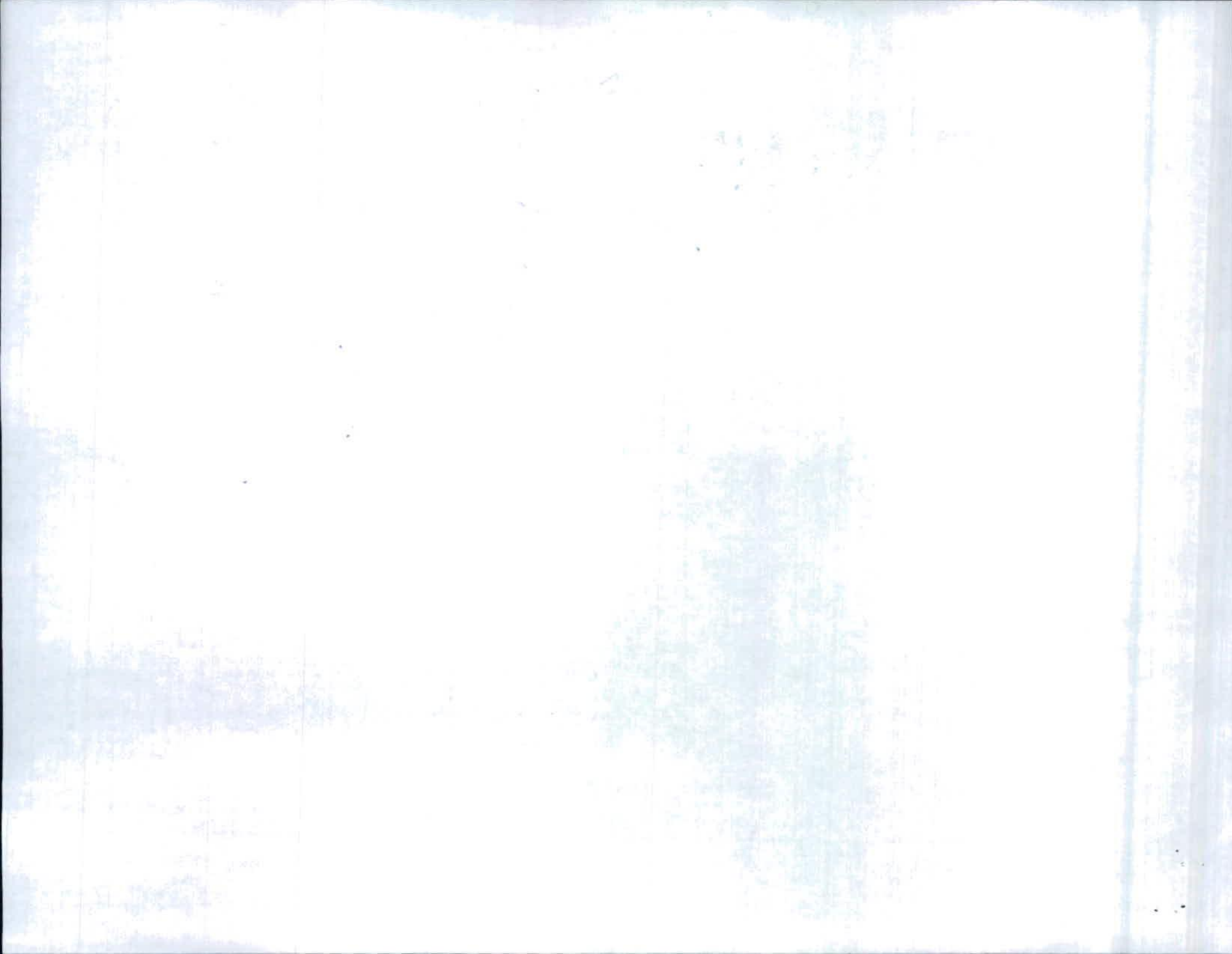
Comment: FINAL INSPECTION/W/O RELEASE

08/10/08

Job Completion



mf 08-10-07



# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 20 DEGREE COVER PLATE

Job Number: 41513

Part Number: PB674300173

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

count  
S 08/09/15 (+31)

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1  
1- weld as per dwg B67-4300

Ph 08.09.16 (10)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
1-grind weld flush

Ph 08.09.17 (10)

9.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

PD 08.09.17 10

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/17 (10)

11.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1  
Chemical Conversion Coat as per QSI 005 4.1

M-A 08/09/18 (10x)

12.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING  
Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M 102 316

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

1:45pm  
320°C  
2:15pm

Ph 08.09.18 (10)

13.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Ph 08/09/18 (10)





Date: Tuesday, 19/08/2008 4:07:29 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 20 DEGREE COVER PLATE  
 Job Number : 41513-1  
 Estimate Number : 13384  
 P.O. Number :  
 This Issue : 19/08/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : SMALL / MED FAB  
 Previous Run : 40094  
 Part Number : PB674300173  
 Drawing Number : B6743001 PAGE26  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 18/09/2008 Qty: 30 Um: Ea  
 Written By :  
 Checked & Approved By : JUL 08.8.20  
 Comment : Est Rev:A 08-06-19 new issue DD verified by:ec

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S032 6061-T6 Sheet 0.032"



IB 8-9-8



Comment: Qty.: 1.0692 sf(s)/Unit Total : 32.0765 sf(s)  
 6061-T6 Sheet 0.032" 18147  
 batch:

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg B67-43001  
 Dwg Rev: B1  
 Prog Rev: B1

IB 8-9-8

\*\*\*\*grain direction along 6.950" \*\*\*\*

2-Deburr if necessary

IB 8-9-8

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-9-8



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



S 08/09/08



wants

Comment: SECOND CHECK

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE  
 Bend as per Dwg B67-43001

Sp 08/09/08